

## MOLECULAR SIEVE 5A (rev01)

**Introduction**

The Molecular Sieve type 5A is an alkali alumina silicate; it is the calcium form of the Type A crystal structure. Type 5A has an effective pore opening of 5 angstroms (0.5 nm). It will adsorb molecules with a kinetic diameter of less than 5 Angstrom and exclude those larger. It is especially suitable for PSA adsorption applications where it may be used for the separation of normal- and iso- paraffins (C4 to C6 species), in PSA hydrogen purification and in oxygen concentrators.

**Technical Parameter:**

Model	5A	
Color	Light gray	
Nominal pore diameter	05 angstroms	
Shape	Sphere (ball)	
Diameter (mm)	1,7-2,5	3,0-5,0
Size ratio up to grade (%)	≥98	≥98
Bulk density (g/ml)	≥0.72	≥0.7
Wear ratio (%)	≤0.20	≤0.20
Crushing strength (N)	≥45/piece	≥100/piece
Static H <sub>2</sub> O adsorption (%)	≥22	≥22
Water content (%)	≤1.5	≤1.5
Typical Chemical Formula	0.7CaO . 0.3Na <sub>2</sub> O . Al <sub>2</sub> O <sub>3</sub> . 2SiO <sub>2</sub> . 4.5H <sub>2</sub> O (SiO <sub>2</sub> : Al <sub>2</sub> O <sub>3</sub> ≈2)	
Typical Application	a) The strong ionic forces of the divalent calcium ion makes it an excellent adsorbent to remove water, CO <sub>2</sub> , H <sub>2</sub> S from sour natural gas streams, while mini missing COS formation. Light mercaptans are also adsorbed. b) Separation of normal- and iso paraffin's. c) Production of high purity N <sub>2</sub> , O <sub>2</sub> , H <sub>2</sub> and inert gases from mixed gas streams. d) Static, (non-regenerative) dehydration of insulating glass units, whether air filled or gas-filled.	
Package :	Carton box; Carton drum; Steel drum	
MOQ:	1 Metric Ton	

**Regeneration:**

The molecular sieve Type 5A can be regenerated by either heating in the case of thermal swing processes; or by lowering the pressure in the case of pressure swing processes. To remove moisture from a 5A molecular sieve, a temperature of 250-300°C is required. A properly regenerated molecular sieve can give moisture dew points below -100°C, or mercaptans or CO<sub>2</sub> levels below 2 ppm. The outlet concentrations on a pressure swing process will depend on the gas present, and on the conditions of the process.

**Attention**

To avoid damp and pre-adsorption of organic before running, or must to be reactivated.

Para maiores informações, consultar o departamento técnico da MAISQUIMICA.